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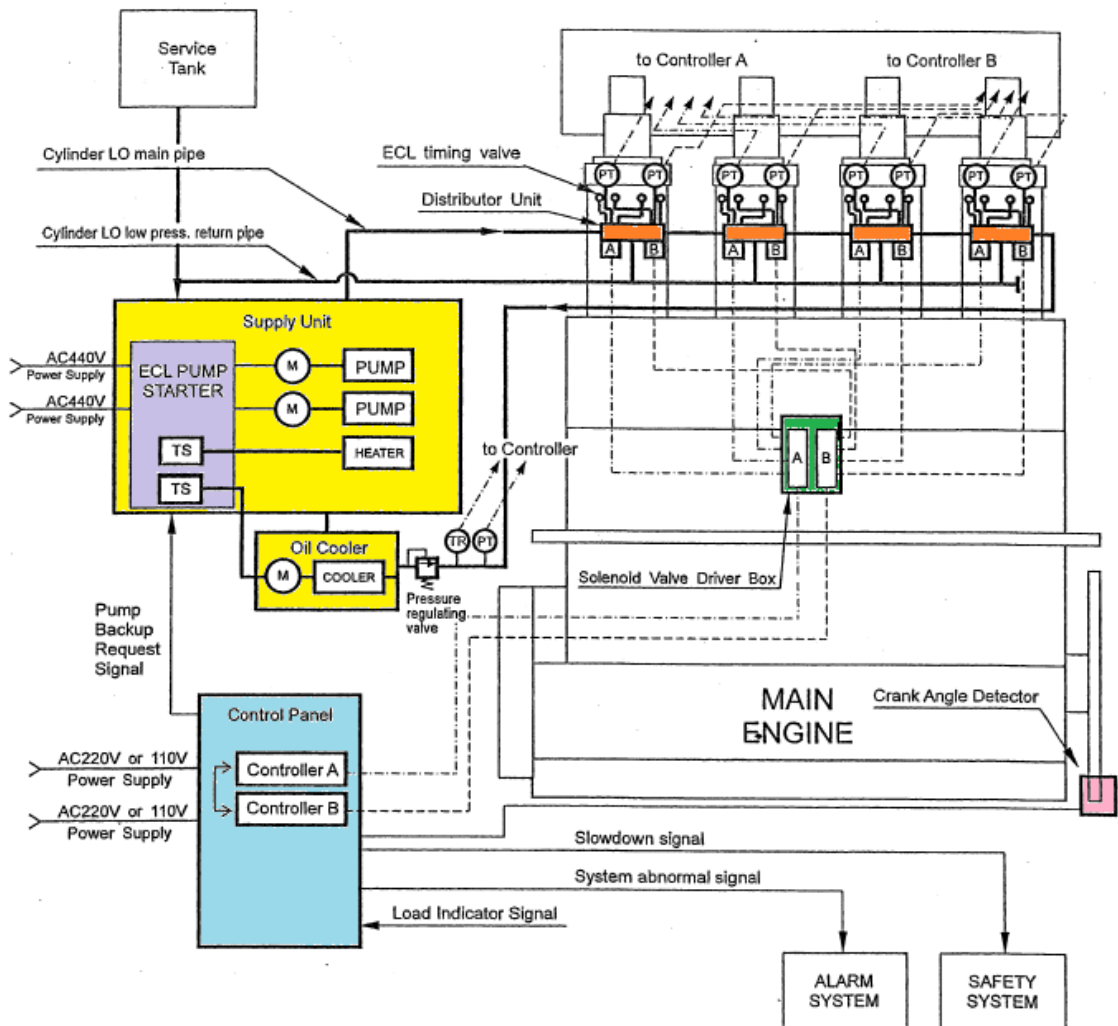
(1/3)

Subject : ECL Timing System Maintenance Schedule for Maintenance Recommendation parts	Application	UEC Diesel Engine
	Type	All UEC
	No.	USI-28201E Rev.1
<b>General</b>		

For engines equipped with \*) ECL timing system, we settled the recommended maintenance schedule of main parts of this system. (Refer to page 2 and 3)

\*) ECL : Electronically Controlled Lubricating

### Outline of ECL timing system



The action priority indicated at the upper right corner is settled by Japan Engine Corporation originally and it does not decide the action of users.

Further, it is not guaranteed the every action carried out according to this service information.

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Plan record	Newly issued 29th May 2018 <i>T.Y, N.N, M.H</i> MSI-1458E Rev.1 (19th Jan.2015) Rev.1 Item of Distributor unit revised. 4th Aug. 2021 <i>K.Y, H.H</i>	Approved	<i>K.Yoshida</i>	DESIGNING AND SERVICE ENGINEERING DEPT.
		Checked	—	SERVICE ENGINEERING SECTION
		Designed	<i>H.Hirabayashi</i>	DATE OF REVISED : 4th Aug. 2021

ECL Timing System Maintenance Schedule for Maintenance Recommendation Parts (1/2)			Group No. of instruction books	Recommended replacement parts	Recommended intervals											
					Daily	Every 500 hrs.	Every 1~2000 hrs.	Every 2~4000 hrs.	Every 4~6000 hrs.	Every 6~8000 hrs.	Every 15~20000hrs.	Every 35~40000 hrs.	Every 60000 hrs.	As required		
Component / Parts	Check item	Work to be carried out														
Timing lubricating valve	Function check	Visual check of injection condition at the time of the disassembly of the exhaust valve or piston overhauling.	4320-01 -02	-											●	
	Adjustment	Confirmation of injected oil amount, opening pressure and seat condition using ECL valve test device. Renew and unloading maintenance, if cannot adjust.		•Gasket •O-ring •Timing lube. valve												
	Cleaning	In addition, clean the injection quill of nozzle, if necessary.														
Distributor unit	Renew	Renew the distributor including solenoid every 35~40000hrs.	4310-01	•Distributor unit											●	
	Operation check	Visual check the operation situation with LED (Normal by LED flickering)	431-03		●											
Supply unit	Suction filter	Differential pressure check	4310-02	-	●											
		Cleaning/renewal of element		When the red indication ring of the analyzer is located in the yellow part, cleaning/renewal to be carried out.	•O-ring •Packing										●	
	Line filter	Differential pressure check		Visual check the clogging of element with detector on filter body in engine operation	●											
		Cleaning/renewal of element		Cleaning of element every 500hrs. If the clogging of the element occurs frequently, renewal of element is recommended.	•O-ring •Back-up ring •Packing		●									
	Pump starter panel	Internal parts check		Check for looseness connector and dust.	-											●
	Pump coupling	Renew of spider		Renew every 15000 hrs. (*1) Refer to USI-28202E)	•Spider											●
Solenoid valve driver box	Capacitor	Renew of parts	431-05	•Capacitor											●	
	Printed circuit board	Connector check		Check for looseness connector or dust. (After the operation by the MHI's service staff is confirmed at ten years, renew if necessary)	•Print circuit board										●	
	Noise filter	Check		Check for looseness of terminals.	-										●	
	Terminal board			Tighten screws.	-										●	

\*1) Refer to UE service information USI-28202E "ECL Supply Pump Inspection/Replacement of Flexible Coupling"

\*2) Refer to UE service information USI-43801E "Exchange Procedure of Capacitor in the Solenoid Valve Driver Box"

**ECL Timing System  
Maintenance Schedule for Maintenance Recommendation Parts (2/2)**

ECL Timing System Maintenance Schedule for Maintenance Recommendation Parts (2/2)			Group No. of instruction books	Recommended replacement parts	Recommended intervals											
					Daily	Every 500 hrs.	Every 1~2000 hrs.	Every 2~4000 hrs.	Every 4~6000 hrs.	Every 6~8000 hrs.	Every 15~20000 hrs.	Every 35~40000 hrs.	Every 60000 hrs.	As required		
Component / Parts	Check item	Work to be carried out														
Control panel	Ten-key data	*4) Check the according to ten-key data sheet •Cylinder L.O. temperature •Base pressure , Peak pressure (for cyl. L.O. pressure)	431-06	-	●											
		*4) Check the according to ten-key data sheet •M/E general data as output, speed and others •Lubricating oil feed rate •Driving condition of distributor •Base pressure , Peak pressure (for cyl. L.O. pressure) •Lubricating period				●										
	Printed circuit board	Connector check Check for looseness connector or dust. (After the operation by the MHI's service staff is confirmed at ten years, renew if necessary)	431-05	•Print circuit board						●						
	Voltage converter	Voltage check Check the output voltage every 35000 hrs. (Renew, If abnormality is discovered)		•Voltage converter							●					
	Noise filter	Looseness check Check for looseness of terminals.		-						●						
	Amplifier	Looseness check Check for looseness of screws.		-						●						
	Terminal board	Looseness check Tighten screws.		-					●							
Other parts	Check Check for looseness of fitting screws and dust.	-								●						
Proximity sensor for crank angle detector	Check and adjust	Clean the sensor head (i.e. removal of dust and the grease)	-	-				●								
		Check the gap between sensor and flywheel. If necessary, within the rated value by adjusting a gap.						●								

\*3) To judge measured data, please carry out the check / record on the same operating conditions of the main engine.

\*4) We recommend that check data do not have a big change than the last measurement data.